

NEW REPAIR & SYSTEM TEST CAPABILITY

Toyopuc PLC Product Capabilities

Technical Bulletin

K+S has complete testing and repair capabilities of the Toyopuc- PC1/2/3 series of programmable controllers. Test routines have been written, and are fully exercised to test each and every function possible on the various modules. Many of the modules are complementary to several of K+S's robots. This live dynamic testing ensures a positive repair outcome. In many places where production process control is required, the Toyopuc with its five types of LAN (local area network) is probably behind the scenes.

Various Toyopuc Modules:

1K-2750

OUT-18 Output THK-2753

2 Port M-Net THU-5093

2 Port PC Link THU-2927

Ethernet THU-5296

Power Module THV-2748

F2 I/O unit TFU2586

Ma1ka-c Motion Control Module

128 URT 2



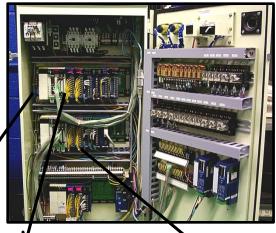
IDEC Monitor Touchscreen Control Panel



PC1 TPC-2060 with Integrated I/O Monitor Panel



(Expanded view of PC3JD)



PC3JD...TIC-5642 Processor

PC2J.....THC-2764 Processor