



NEW REPAIR & SYSTEM TEST CAPABILITY

Allen Bradley 1391 AC Servo Control Systems

Technical Bulletin

These are the Allen Bradley 1391 ES & 1391 DES AC servo systems. They are commonly found in many industrial positioning applications. Each 1391 system contains the “Quad AB” encoder option board. The testing and diagnostic station for these servo drives is set up to provide a full range of dynamic variables that will cause any servo drive that is out of specification to fail. The 1391 system run, load, braking, ramp acceleration / deceleration & final positioning characteristics are all scrutinized. All AB 1391 AC servo drive repairs are closed loop tested to ensure a consistent quality repaired product!



12 Month In-Service Warranty

All Units Are System Tested

No Charge Evaluation